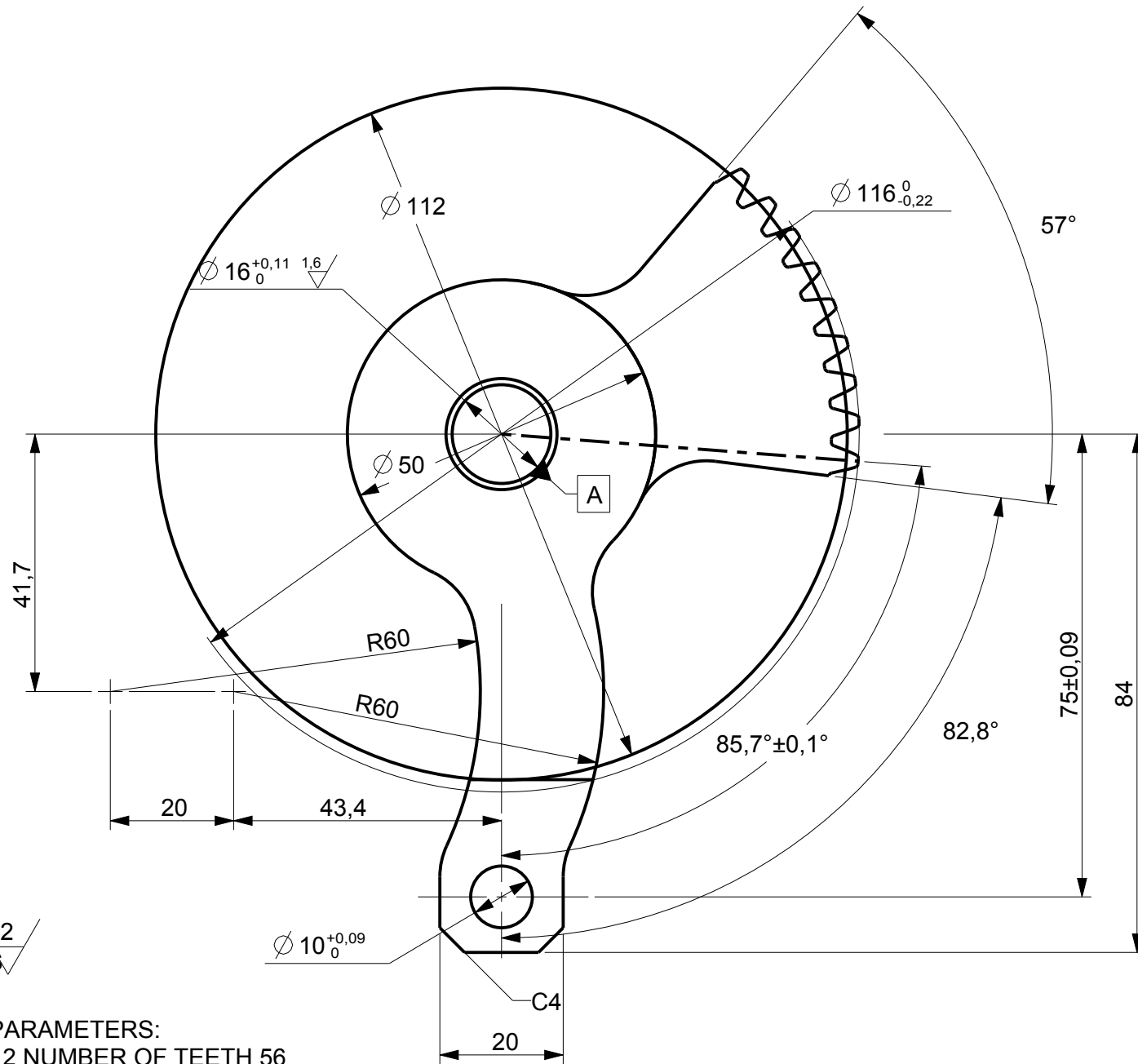


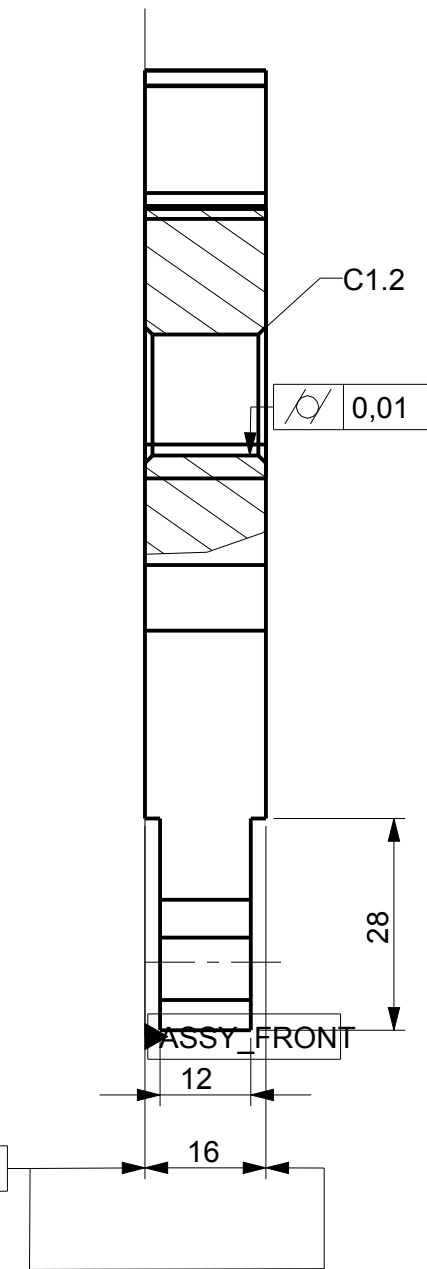
OTHERS  $\sqrt{3,2}$

- NOTES:  
1.GEAR PARAMETERS:  
MODULE 2 NUMBER OF TEETH 56  
THE REMAINING NUMBER OF TEETH 9  
PRESSURE ANGLE 20°  
ADDENDUM FACTOR h\*a=1  
MODIFICATION COEFFIEICIENT OF NORMAL xn=0  
GRADE OF PRECISION 10  
CENTRE DISTANCE 72mm±0.044  
PAIRED GEAR 8\_247\_001  
INDIVIDUAL CIRCULAR PITCH ERROR ±fpt ±0.028  
TOTAL CUMULATIVE PITCH ERROR Fp 0.081  
TOOTH TOTAL DEVIATION Fa 0.029  
RADIAL RUN-OUT TOLERANCE Fr 0.065  
2.UNSPECIFIED TOLERANCE ACCORDING TO GB 1804-m OR ISO2768-M  
3.UNSPECIFIED FILLET R12  
4.HEATTREMENT HB260-300  
5.REMOVE SHARP EDGES AND BURRS  
FINISH:  
QPQ TREATMENT SURFACE HARNESS > HV700  
MATERIAL STANDARD : GBT 699 OR ASTM5140

First Angle Projection



$\sqrt{0,028}$  A



Calculated for: VOLUME 0,000 mm3	DRAWING FILE 7003404973A	MODEL FILE 7003404973A	<b>GE Industrial Solutions</b>		
	DATE MODIFIED 31-Jan-18 04:47:52 PM	DESIGNED BY LIQIANG.WANG			
MASS kg	CN# C038551	APPROVED BY JIFENG.FENG	TITLE <b>GEAR</b> <b>NEW ZTG/S/E 3000A</b>		
	Critical to Quality Characteristic		UNITS mm	LOCAL TITLE <b>GEAR</b>	
UNLESS OTHERWISE SPECIFIED	MATERIAL SPECIFICATION 40Cr	FINISH SPECIFICATION	SIZE A3	ROOT NUMBER <b>7003404973A</b>	REV <b>1</b>
	MATERIAL DESCRIPTION 40Cr or ASTM 5140 STEEL		SCALE 1:2	PRODUCT LINE	RELEASE STATE <b>Released</b>
	FINISH DESCRIPTION				SHEET 1 of 1

METRIC